



Kart.

The world's only watercraft with the freedom of choice.



Moto.



Vert.



Three dimensions. Three experiences. One watercraft.

Features



Variable trim system



110hp Rotax™ fuel-injected engine



Sea-Doo® D.E.S.S.™ Key



Watertight storage compartment



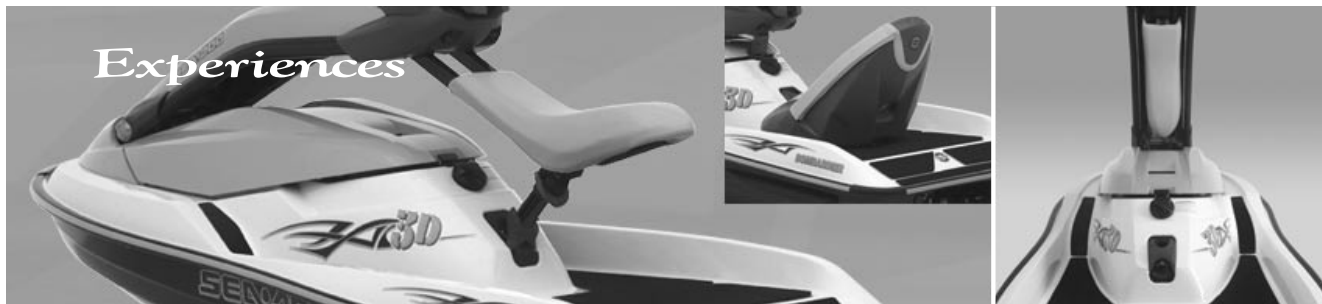
Multifunction LED info center



Adjustable triple point tilt steering



Experiences



Technical Specifications

DIMENSIONS	
Length	107.0 in. (272.0cm)
Width	44.0 in. (112.0cm)
Height	
Kart	37.75 in. (96.0cm)
Moto	44.25 in. (112.0cm)
Vert	36.25 in. (92.0cm)
Weight (dry)	
Kart	603 lbs. (274Kg)
Moto	589 lbs. (268Kg)
Vert	589 lbs. (268Kg)
Rider capacity	1
Fuel capacity (incl. reserve)	8.5 US gallons (32.0L)
Reserve	1.3 US gallons (5.0L)
Oil capacity	1.0 US gallons (4.0L)
Storage capacity	1.42 US gallons (5.4L)

ENGINE	
Type	Two-stroke, twin-cylinder Rotax fuel injection R.A.V.E.™ exhaust
Bore x stroke	82mm x 74mm
Displacement / hp	782cc / 110hp
Compression ratio	6.0:1
Intake system	Rotary valve
Carburetion	(1) Rotax 56 mm throttle body
Lubrication	Variable Rate Oil Injection (V.R.O.I.)
Cooling	Water, open system
Fuel type	Regular unleaded

DRIVE UNIT	
Propulsion system	Bombardier Formula water jet pump
Jet pump	Comp/alum, axial flow, single stage, large hub
Transmission	Direct drive
Impeller	Stainless steel

ELECTRICAL	
Ignition	Digital inductive
Starter	Electric
Battery	12 volt

HULL/DECK	
Color	Black/Bombay Yellow
Type	Semi-V, fiberglass reinforced

EQUIPMENT	
Multifunction LED info center	STD
D.E.S.S.™	STD
V.T.S.™	STD
O.T.A.S.™ system	STD

EXPERIENCES	
Kart	
Moto	
Vert	

Accessories



3D boat cover



Seat cover with gel inserts



Extra storage bags





A new way of seeing watercraft.



Standard Features

ENGINE	
782cc Rotax marine with R.A.V.E. and fuel injection	Reliable performance in fresh or salt water, optimizes power at all RPM levels and throttle positions.
Rotary valve intake	Optimizes fuel and air intake for maximum power.
Fuel injection	Provides precise fuel mixture to reduce emissions and reduce fuel consumption.
Chokeless starting	Simple, user-friendly starting.
Variable Rate Oil Injection (V.R.O.I.)	Delivers optimal oil-to-fuel ratio at all RPM and throttle positions.
Power pipe with hydro-regulated injection	Regulates water injection for optimal performance and exhaust cooling.
Water cooling	Helps provide long engine life.
Watertight digital ignition	Provides optimal energy for a consistent spark, ensuring maximum performance.
RPM limiter	Protects engine from over-revving.
Overheat warning device	Warns operator of engine overheating.
Handlebar-mounted start/stop button	Starts and stops the engine in a user-friendly manner.

PROPULSION SYSTEM	
Bombardier Formula water jet pump	Delivers matched performance with the Rotax engine.
Composite stator vanes	Handles the high-performance engine without erosion.
Replaceable urethane wear ring	Provides long impeller life, less maintenance and maximum thrust.
Two automatic vacuum siphon pumps	Continuously remove water entering the engine compartment.
Drive shaft with crowned spline design	Maintains engine and pump alignment at all operating speeds.
Stainless steel impeller	Delivers improved acceleration, higher top speed and less cavitation.

HULL and COMPONENTS	
Semi-V hyperbolic multi-angle deadrise design	Provides superior high performance/handling and straight-line tracking.
Fiberglass-reinforced	Strong, light and easy to maintain.
Sponsons	For improved handling.
D-Sea-Bel™ System	Sound reduction system for a quieter ride.
Variable Trim System (V.T.S.)	Enables the rider to adjust the trim level of the watercraft to various experiences and water conditions with the turn of a knob. Enhances control, helping the rider to accelerate quickly and to plane and level the watercraft out on the water's surface.
Bumpers	Help protect watercraft from damage while tied to a dock or another craft.
Bow and stern eyes	Designed for towing or securing the craft to a trailer or dock.
Carpeted footwells and deck pads	Offer extra comfort and non-skid surface.
Non-slip hand grips	For added control and comfort.
Floating safety lanyard	Stops engine in manual and emergency situations.
Water/air separator	Provides maximum airflow to engine and reduces water intrusion.
Watertight storage compartment	Provides storage for fire extinguisher and necessities with easy access.
Reserve fuel supply	Provides supplemental source for continued operation.
Elevated fuel filler	Easy access and prevents water intrusion while refueling.
Multifunction LED Information Center	Reports key operating functions: Fuel Level, Low Fuel Level, Low Oil Level, Maintenance Info, Check Engine.
Dual drain plugs and installation	Screw type design with built-in retainer for easy removal.

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Digitally Encoded Security System (D.E.S.S.™)	Industry's first digitally encoded theft-deterrent system.
Cooling System Indicator (C.S.I.)	Visual check of proper system operation.
External exhaust cooling flush attachment	Easily accessible and fits a common garden hose.
Foam flotation	Ride with security and peace of mind. Meets or exceeds USCG standards.
Operator's guide, instructional video and safety booklet	Informs you of boating regulations, care, maintenance and operating features.
Off-Throttle Assisted Steering (O.T.A.S.)	The Sea-Doo O.T.A.S. (Off-Throttle Assisted Steering) system provides additional maneuverability in off-throttle situations. The O.T.A.S. system is electronically activated when the driver initiates a full turn and under a pre-programmed engine speed.

EXPERIENCES	
KART	For a high-performance seated kart-style ride. (Requires KART package.)
MOTO	Provides a more traditional athletic ride.
VERT	For an all-new vertical riding experience.

WARRANTY

Bombardier limited warranty covers the watercraft for one year.





MUSCLE

2004 RXP



TECHNICAL SPECIFICATIONS

Dimensions

Length	120.9 in. (307.0 cm)
Width	47.2 in. (120.0 cm)
Height	42.9 in. (109.0 cm)
Weight (dry)	790 lbs. (358 Kg)
Rider capacity	1 or 2
Fuel capacity	15.9 US gallons (60 L)
Oil capacity	4.5 L (4.8 qt) dry engine 3.0 L (3.2 qt) after first oil change
Storage capacity	10.7 US gal (40.3 L)

Engine

Type	Supercharged four-stroke, three-cylinder Rotax® SOHC with Intercooler
Bore x Stroke	100mm x 63.4mm
Displacement / hp	1494 cc / 215 hp
Compression ratio	8.5:1
Carburetion / Fuel injection	Multi-port fuel injection
Lubrication	Dry sump, pressure oil system
Cooling	Closed-loop cooling system
Fuel type	Regular unleaded*

Drive Unit

Propulsion system	Bombardier Formula water jet pump
Jet pump	Aluminum, axial flow, single stage, large hub with 10-vane stator

Transmission

Direct drive with forward / neutral / reverse and electric VTS™ (Variable Trim System)

Impeller

Stainless steel, 4-blade

Electrical

Ignition	Digital inductive
Starter	Electric
Battery	12 volt

Hull

Type	Semi-V, fiberglass reinforced
Colors	Apple Green Metallic or Yellow

Equipment

Speedometer (Analog)	STD
Tachometer (Analog)	STD
Fuel gauge (Info Center)	STD
VTS™ gauge (Info Center)	STD
Information Center (16 functions)	STD
D.E.S.S.™	STD
O.P.A.S.™ system	STD
Sea-Doo® Learning Key™	STD
Mirrors	STD
Two-tone comfort hand grips	STD
Two-tone reboarding deck pad	STD
Removable rear seat cowling	STD
Removable engine hatch	STD
Reboarding step	OPT



2004 RXP

STANDARD FEATURES

Engine

Supercharged 1494 cc four-stroke, three-cylinder Rotax[®] SOHC with Intercooler	Reliable ultra-high performance in fresh or salt water, increased torque at low RPM, optimizes power at all RPM levels and throttle positions.
Multi-port fuel injection	Better control of exhaust emission and power at all RPM range to reduce emissions and reduce fuel consumption.
Sea-Doo[®] Learning Key[™]	Limits engine RPM & top speed for less experienced riders.
Chokeless starting	Simple, user-friendly starting.
Water cooled exhaust pipe	Regulates exhaust temperature.
Closed-loop cooling system	Insures the proper operating temperature at all speeds and improves corrosion durability.
Watertight digital ignition	Provides optimal energy for a consistent spark, ensuring maximum performance.
RPM limiter	Protects engine from over-revving.
Warning device	Warns operator of engine and exhaust overheating, engine management and system failure.
Handlebar-mounted start / stop button	Single user-friendly engine starts and stops with one control button.
Tips Over Protection System (T.O.P.S.[™])	Protects engine in case of turn over.

Propulsion System

Bombardier Formula water jet pump	Delivers matched performance with the Rotax [®] 4-TEC engine.
Forward / neutral / reverse	Safe operation while docking, trailering or towing.
Aluminum stator vanes	Handles the high-performance engine without erosion
Replaceable urethane wear ring	Provides long impeller life, less maintenance and maximum thrust.
Dual automatic vacuum siphon pumps	Continuously remove water entering the engine compartment.
Large diameter drive shaft with crowned spline design	Maintains engine and pump alignment at all operating speeds.
Stainless steel 4-blade impeller	Delivers improved acceleration, higher top speed and less cavitation.

Hull and Components

Semi-V design	Ensures a stable ride at low speed, a smooth ride at high speed and extreme maneuverability.
Fiberglass-reinforced Sponsons	Strong, light and easy to maintain. For improved handling.
D-Sea-Bel[™] system	Sound reduction system for a quieter ride.
Bumpers	Help protect watercraft from damage while tied to a dock or another craft.
Bow and stern eyes	Designed for towing or securing the craft to a trailer or dock.
Temporary docking loops	Provides access for quick tie-up.
Carpeted footwells and two-tone deck pads	Offer extra comfort, non-skid surface and great looks.
Reboarding platform	For easy and comfortable mounting of the craft in deep water.

Color-matched comfort hand grips	Provides extreme hand comfort and great looks.
Floating safety lanyard	Stops engine in manual and emergency situations.
Seat strap	Aids in reboarding from water.
Grab handle	For easy reboarding and as a passenger handhold.
Water / air separator	Provides maximum airflow to engine and reduces water intrusion.
Removable engine hatch	Easily removed to allow expanded access during routine engine maintenance.
Watertight storage compartment	Provides storage for fire extinguisher and necessities with easy access.
Glove compartment	Great place to store smaller items.
Extended range fuel tank (15 US gal)	Provides maximum cruising and exploring range.
Elevated fuel filler	Easy access and prevents water intrusion while refueling.
Multifunction LCD Information Center	Reports 16 key operating functions: Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Current Speed, Check Engine, Lake Temperature, Chronometer, Trim.
Analog speedometer and tachometer	Informs operator of watercraft speed and RPM.
Electric Variable Trim system (VTS[™])	Provides boat trim adjustments, maximizes acceleration and high speed stability.
Dual drain plugs	Screw type design with built-in retainer for easy removal and installation.
Digitally Encoded Security System (DESS[™])	Industry's first digitally encoded theft-deterrent system.
External exhaust cooling flush attachment	Easily accessible and fits a common garden hose.
Adjustable mirrors	Increases field of view.
Removable rear seat cowling	Covers rear seat improving the single rider's position.
Foam flotation	Ride with security and peace of mind. Meets or exceeds USCG standards.
Operator's guide, Instructional video and safety booklet	Informs you of boating regulations, care, maintenance and operating features.
Off-Power Assisted Steering (O.P.A.S.[™])	Assists steering during off-power, as well as off-throttle situations.

Warranty

Bombardier limited warranty covers the watercraft for one year.



MUSCLE

2004 GTX[†] 4-TEC[™] Supercharged



TECHNICAL SPECIFICATIONS

Dimensions

Length	130.9 in. (332.5 cm)
Width	48.2 in. (122.4 cm)
Height	44.4 in. (112.8 cm)
Weight (dry)	867 lbs. (393 Kg)
Rider capacity	1, 2 or 3
Fuel capacity	15.9 US gallons (60 L)
Oil capacity	4.5 L (4.8 qt) dry engine 3.0 L (3.2 qt) after first oil change
Storage capacity	52.6 US gallons (199 L)

Engine

Type	Supercharged four-stroke, three-cylinder Rotax [®] SOHC
Bore x Stroke	100mm x 63.4mm
Displacement / hp	1494 cc / 185 hp
Compression ratio	8.5:1
Carburetion / Fuel injection	Multi-port fuel injection
Lubrication	Dry sump, pressure oil system
Cooling	Closed-loop cooling system
Fuel type	Regular unleaded*

Drive Unit

Propulsion system	Bombardier Formula water jet pump
Jet pump	Aluminum, axial flow, single stage, large hub with 10-vane stator

Transmission	Direct drive, forward / neutral / reverse
Impeller	Stainless steel, 4-blade

Electrical

Ignition	Digital inductive
Starter	Electric
Battery	12 volt

Hull

Type	Modified-V, fiberglass reinforced
Colors	Yellow

Equipment

Speedometer (Analog)	STD
Tachometer (Analog)	STD
Fuel gauge (Info Center)	STD
Information Center (16 functions)	STD
D.E.S.S.[™]	STD
O.P.A.S.[™] system	STD
Sea-Doo[®] Learning Key[™]	STD
Mirrors	STD
Reboarding step	STD
Two-tone comfort hand grips	STD
Removable front storage tray	OPT

2004 GTX[†] 4-TEC[™] Supercharged

STANDARD FEATURES

Engine	
Supercharged 1494 cc four-stroke, three-cylinder Rotax[®] SOHC	Reliable high performance in fresh or salt water, increased torque at low RPM, optimizes power at all RPM levels and throttle positions.
Multi-port fuel injection	Better control of exhaust emission and power at all RPM range to reduce emissions and reduce fuel consumption.
Sea-Doo[®] Learning Key[™]	Limits engine RPM & top speed for less experienced riders.
Chokeless starting	Simple, user-friendly starting.
Water cooled exhaust pipe	Regulates exhaust temperature.
Closed-loop cooling system	Insures the proper operating temperature at all speeds and improves corrosion durability.
Watertight digital ignition	Provides optimal energy for a consistent spark, ensuring maximum performance.
RPM limiter	Protects engine from over-revving.
Warning device	Warns operator of engine and exhaust overheating, engine management and system failure.
Handlebar-mounted start / stop button	Single user-friendly engine starts and stops with one control button.
Tips Over Protection System (T.O.P.S.[™])	Protects engine in case of turn over.
Propulsion System	
Bombardier Formula water jet pump	Delivers matched performance with the Rotax [®] 4-TEC engine.
Forward / neutral / reverse	Safe operation while docking, trailering or towing.
Composite stator vanes	Handles the high-performance engine without erosion
Replaceable urethane wear ring	Provides long impeller life, less maintenance and maximum thrust.
Dual automatic vacuum siphon pumps	Continuously remove water entering the engine compartment.
Large diameter drive shaft with crowned spline design	Maintains engine and pump alignment at all operating speeds.
Stainless steel 4-blade impeller	Delivers improved acceleration, higher top speed and less cavitation.
Hull and Components	
Modified-V design	Ensures a smooth and comfortable ride in a variety of water conditions, and greater maneuverability.
Fiberglass-reinforced	Strong, light and easy to maintain.
Sponsons	For improved handling.
D-Sea-Bel[™] system	Sound reduction system for a quieter ride.
Bumpers	Help protect watercraft from damage while tied to a dock or another craft.
Bow and stern eyes	Designed for towing or securing the craft to a trailer or dock.
Temporary docking loops	Provides access for quick tie-up.
Carpeted footwells and deck pads	Offer extra comfort and non-skid surface.
Reboarding platform	For easy and comfortable mounting of the craft in deep water.
Two-tone comfort hand grips	Provides great looks and extreme hand comfort.
Floating safety lanyard	Stops engine in manual and emergency situations.
Seat strap	Aids in reboarding from water.
Grab handle	For easy reboarding and as a passenger handhold.
Built-in reboarding step	Grooved fold-down for easy reboarding.
Water / air separator	Provides maximum airflow to engine and reduces water intrusion.
3-up seat	Comfortable room for three – permits spotter for watersports.
Watertight storage compartment	Provides storage for fire extinguisher and necessities with easy access.
Extra-large storage compartment(s)	Abundant room for supplies on extended cruises.
Glove compartment	Great place to store smaller items.
Ski eye	Improved for easy and secure attachment of ski rope.
Extended range fuel tank (15 US gal)	Provides maximum cruising and exploring range.
Elevated fuel filler	Easy access and prevents water intrusion while refueling.
Multifunction LCD Information Center	Reports 16 key operating functions: Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Current Speed, Compass, Check Engine, Lake Temperature, Chronometer.
Analog speedometer and tachometer	Informs operator of watercraft speed and RPM.
Dual drain plugs	Screw type design with built-in retainer for easy removal and installation.
Digitally Encoded Security System (DESS[™])	Industry's first digitally encoded theft-deterrent system.
External exhaust cooling flush attachment	Easily accessible and fits a common garden hose.
Adjustable mirrors	Increases field of view.
Foam flotation	Ride with security and peace of mind. Meets or exceeds USCG standards.
Operator's guide, instructional video and safety booklet	Informs you of boating regulations, care, maintenance and operating features.
Off-Power Assisted Steering (O.P.A.S.[™])	Assists steering during off-power, as well as off-throttle situations.
Warranty	
Bombardier limited warranty covers the watercraft for one year.	



SPORT

2004 XP™ DI



TECHNICAL SPECIFICATIONS

Dimensions

Length	107.1 in. (272.0 cm)
Width	44.5 in. (113.0 cm)
Height	35.8 in. (91.0 cm)
Weight (dry)	600 lbs. (272 Kg)
Rider capacity	1 or 2
Fuel capacity	14.3 US gallons (54 L)
Oil capacity	1.0 US gallons (4 L)
Storage capacity	5.5 US gallons (21 L)

Engine

Type	Two-stroke, twin-cylinder Rotax® Orbital* Direct Injection, R.A.V.E.™ exhaust
Bore x Stroke	88mm x 78.2mm
Displacement / hp	951 cc / 130 hp
Compression ratio	6.1:1
Intake system	Reed valve
Fuel delivery	(2) Orbital Automotive 46mm Throttle Bodies
Lubrication	Variable Rate Oil Injection
Cooling	Water, open system
Fuel type	Regular unleaded

Drive Unit

Propulsion system	Bombardier Formula water jet pump
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Jet pump	Comp / alum, axial flow, single stage, large hub
Transmission	Direct drive with electric VTS™ (Variable Trim System)
Impeller	Stainless steel

Electrical

Ignition	Digital inductive
Starter	Electric
Battery	12 volt

Hull

Type	Semi-V, hyperbolic, multi-angle deadrise design
Color	Viper Red

Equipment

Speedometer (Analog)	STD
Tachometer (Info Center)	STD
Fuel gauge (Info Center)	STD
VTS™ gauge (Info Center)	STD
Information Center (14 functions)	STD
D.E.S.S.™	STD
Sea-Doo® Learning Key™	STD
Mirrors	STD
Electric VTS™	STD
Direct Action Suspension	STD



2004 XP™ DI

STANDARD FEATURES

Engine	
951 cc Rotax® marine with Orbital® Direct Fuel Injection & R.A.V.E.™ exhaust	Reliable performance in fresh or salt water, optimizes power at all RPM levels and throttle positions.
Reed valve intake	Delivers maximum power to larger engine.
Orbital Direct Fuel Injection	Provides precise fuel mixture to reduce emissions and reduce fuel consumption.
Sea-Doo® Learning Key™	Limits engine RPM & top speed for less experienced riders.
Chokeless starting	Simple, user-friendly starting.
Variable Rate Oil Injection (VRO)	Delivers optimal oil-to-fuel ratio at all RPM and throttle positions.
Power pipe with hydro regulated injection	Regulates water injection for optimal performance and exhaust cooling.
Water cooling	Helps provide long engine life.
Watertight digital ignition	Provides optimal energy for a consistent spark, ensuring maximum performance.
RPM limiter	Protects engine from over-revving.
Overheat warning device	Warns operator of engine overheating.
Handlebar-mounted start / stop button	User-friendly engine starts and stops with one control button.
Propulsion System	
Bombardier Formula water jet pump	Delivers matched performance with the Rotax® engine.
Large diameter pump	Maximizes water flow for high performance.
Composite stator vanes	Handles the high-performance engine without erosion
Replaceable urethane wear ring	Provides long impeller life, less maintenance and maximum thrust.
Two automatic vacuum siphon pumps	Continuously remove water entering the engine compartment.
Automatic electric bilge pump	500 gallon per minute capacity.
Drive shaft with crowned spline design	Maintains engine and pump alignment at all operating speeds.
Stainless steel impeller	Delivers improved acceleration, higher top speed and less cavitation.
Hull and Components	
Semi-V hyperbolic multi-angle deadrise design	Provides superior high performance / handling and straight-line tracking
Fiberglass-reinforced	Strong, light and easy to maintain.
Sponsons	For improved handling.
D-Sea-Bel™ System	Sound reduction system for a quieter ride.
Bumpers	Help protect watercraft from damage while tied to a dock or another craft.
Bow and stern eyes	Designed for towing or securing the craft to a trailer or dock.
Temporary docking loops	Provides access for quick tie-up.
Carpeted footwells and deck pads	Offer extra comfort and non-skid surface.
Reboarding platform	For easy and comfortable mounting of the craft in deep water.
Non-slip hand grips	For added control and comfort.
Floating safety lanyard	Stops engine in manual and emergency situations.
Seat strap	Aids in reboarding from water.
Grab handle	For easy reboarding and as a passenger handhold.
Water / air separator	Provides maximum airflow to engine and reduces water intrusion.
Watertight storage compartment	Provides storage for fire extinguisher and necessities with easy access.
Glove compartment	Great place to store smaller items.
Large fuel tank (14.3 US gal)	Provides longer cruising and exploring range.
Multifunction LCD Information Center	Reports 14 key operating functions: Fuel Level, Low Fuel Level, Low Oil Level, Low Voltage, Tachometer, Overheat, Distance, Hour Meter, Maintenance Info, Average Speed, Current Speed, VTS, Lake Water Temperature, Chronometer.
Analog speedometer	Informs operator of watercraft speed.
Electric Variable Trim System (VTS™)	Provides boat trim adjustments, maximizes acceleration and high speed stability.
Cooling System Indicator (CSI)	Visual check of proper system operation.
Dual drain plugs	Screw-type design with built-in retainer for easy removal and installation.
Digitally Encoded Security System (DESS™)	Industry's first digitally encoded theft-deterrent system.
Direct Action Suspension	Seat suspension for added comfort and turning control.
External flush attachment	Easily accessible and fits a common garden hose.
Adjustable mirrors	Increase field of view.
Foam flotation	Ride with security and peace of mind. Meets or exceeds USCG standards.
Operator's guide, Instructional video and safety booklet	Informs you of boating regulations, care, maintenance and operating features.
Warranty	
Bombardier limited warranty covers the watercraft for one year.	



LUXURY PERFORMANCE

2004 GTX[†] 4-TEC[™] Limited Supercharged

TECHNICAL SPECIFICATIONS

Dimensions

Length	130.9 in. (332.5 cm)
Width	48.2 in. (122.4 cm)
Height	44.4 in. (112.8 cm)
Weight (dry)	867 lbs. (393 Kg)
Rider capacity	1, 2 or 3
Fuel capacity	15.9 US gallons (60 L)
Oil capacity	4.5 L (4.8 qt) dry engine 3.0 L (3.2 qt) after first oil change
Storage capacity	52.6 US gallons (199 L)

Engine

Type	Supercharged four- stroke, three-cylinder Rotax [®] SOHC
Bore x Stroke	100mm x 63.4mm
Displacement / hp	1494 cc / 185 hp
Compression ratio	8.5:1
Carburetion / Fuel injection	Multi-port fuel injection
Lubrication	Dry sump, pressure oil system
Cooling	Closed-loop cooling system
Fuel type	Regular unleaded*

Drive Unit

Propulsion system	Bombardier Formula water jet pump
Jet pump	Aluminum, axial flow, single stage, large hub with 10-vane stator
Transmission	Direct drive, forward / neutral / reverse
Impeller	Stainless steel, 4-blade

Electrical

Ignition	Digital inductive
Starter	Electric
Battery	12 volt

Hull

Type	Modified-V, fiberglass reinforced
Color	Twilight Blue

Equipment

Speedometer (Analog)	STD
Tachometer (Analog)	STD
Fuel gauge (Info Center)	STD
Information Center (17 functions)	STD
D.E.S.S. [™]	STD
O.P.A.S. [™] system	STD
Sea-Doo [®] Learning Key [™]	STD
Mirrors	STD
Reboarding step	STD
Two-tone comfort hand grips	STD
Two-tone reboarding deck pad	STD

Limited Package (STD)

Integrated GPS by Garmin	Boat Cover
Two-tone cut & sew seat	Cooler
Fairings	Log book
Cell phone case	Organizer
Removable dry bag	Mooring cleats
Wrist lanyard D.E.S.S. [™] key	Adjustable steering
Depth gauge (Info Center)	Under seat flush kit
Removable storage tray	Safety kit



2004 GTX[†] 4-TEC™ Limited Supercharged
STANDARD FEATURES

Engine	
Supercharged 1494 cc four-stroke, three-cylinder Rotax® SOHC with multi-port fuel injection	Reliable high performance in fresh or salt water, increased torque at low RPM, optimizes power at all RPM levels and throttle positions.
Carburetion / Fuel injection	Better control of exhaust emission and power at all RPM range to reduce emissions and reduce fuel consumption.
Sea-Doo® Learning Key™	Limits engine RPM & top speed for less experienced riders.
Chokeless starting	Simple, user-friendly starting.
Water cooled exhaust pipe	Regulates exhaust temperature.
Closed-loop cooling system	Insures the proper operating temperature at all speeds and improves corrosion durability.
Watertight Digital Ignition	Provides optimal energy for a consistent spark, ensuring maximum performance.
RPM limiter	Protects engine from over-revving.
Warning device	Warns operator of engine and exhaust overheating, engine management and system failure.
Handlebar-mounted start / stop button	Single user-friendly engine starts and stops with one control button.
Tips Over Protection System (T.O.P.S.™)	Protects engine in case of turn over.
Propulsion System	
Bombardier Formula water jet pump	Delivers matched performance with the Rotax® 4-TEC engine.
Forward / neutral / reverse	Safe operation while docking, trailering or towing.
Composite stator vanes	Handles the high-performance engine without erosion
Replaceable urethane wear ring	Provides long impeller life, less maintenance and maximum thrust.
Dual automatic vacuum siphon pumps	Continuously remove water entering the engine compartment.
Large diameter drive shaft with crowned spline design	Maintains engine and pump alignment at all operating speeds.
Stainless steel 4-blade impeller	Delivers improved acceleration, higher top speed and less cavitation.
Hull and Components	
Modified-V design	Ensures a smooth and comfortable ride in a variety of water conditions, and greater maneuverability.
Fiberglass-reinforced Sponsons	Strong, light and easy to maintain. For improved handling.
D-Sea-Bel™ System	Sound reduction system for a quieter ride.
Bumpers	Help protect watercraft from damage while tied to a dock or another craft.
Bow and stern eyes	Designed for towing or securing the craft to a trailer or dock.
Temporary docking loops	Provides access for quick tie-up.
Carpeted footwells and two-tone deck pads	Offer extra comfort, non-skid surface and great looks.
Two-tone comfort hand grips	Provides great looks and extreme hand comfort.
Reboarding platform	For easy and comfortable mounting of the craft in deep water.
Floating safety lanyard	Stops engine in manual and emergency situations.
Seat strap	Aids in reboarding from water.
Grab handle	For easy reboarding and as a passenger handhold.
Built-in reboarding step	Grooved fold-down for easy reboarding.
Water / air separator	Provides maximum airflow to engine and reduces water intrusion.
3-up seat	Comfortable room for three –
Watertight storage compartment	permits spotter for watersports. Provides storage for fire extinguisher and necessities with easy access.
Extra-large storage compartment(s)	Abundant room for supplies on extended cruises.
Glove compartment	Great place to store smaller items.
Ski eye	Improved for easy and secure attachment of ski rope.
Extended range fuel tank (15 US gal)	Provides maximum cruising and exploring range.
Elevated fuel filler	Easy access and prevents water intrusion while refueling.
Multifunction LCD Information Center	Reports 17 key operating functions: Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Current Speed, Compass, Check Engine, Lake Temperature, Chronometer, Depth.
Analog speedometer and tachometer	Informs operator of watercraft speed and RPM.
Dual drain plugs	Screw type design with built-in retainer for easy removal and installation.
Digitally Encoded Security System (DESS™)	Industry's first digitally encoded theft-deterrent system.
Adjustable mirrors	Increases field of view.
Foam flotation	Ride with security and peace of mind. Meets or exceeds USCG standards.
Operator's guide, Instructional video and safety booklet	Informs you of boating regulations, care, maintenance and operating features.
Off-Power Assisted Steering (O.P.A.S.™)	Assists steering during off-power, as well as off-throttle situations.
Limited Package	
Integrated handheld GPS by Garmin	Informs operator of precise location with maps and geographical coordinates.
Depth gauge	Informs driver of water depth.
Boat cover	Protects watercraft during trailering and storage.
Cell phone case	Keeps your electronics safe and dry.
Removable dry bag	Keeps contents dry and converts to backpack when removed.
Cut and sew seat	Ergonomically designed for comfort and great looks.
Fairings	Provide additional spray deflection and design enhancement.
Soft-sided cooler	Perfect for transporting food and drink to your destination.
Mooring cleats	Makes docking your craft a breeze.
Sandbag anchor	Provides an easy way to hold your boat in one position.
Mooring ropes	Easily ties your craft to dock.
Organizer	Holds items securely under storage cover.
Wrist lanyard D.E.S.S.™ key	Safety and security lanyard bears the Limited insignia.
Log book	Handy for navigational and service records.
Safety kit	Provides aid if the need arises.
Adjustable steering	Alters the steering angle for maximum ease and comfort.
Removable storage tray	Provides portable access to front storage items.
Under-seat exhaust cooling flush attachment	Readily accessible and fits a common garden hose.
Warranty	
Bombardier limited warranty covers the watercraft for one year.	



LUXURY PERFORMANCE

2004 GTX[†] 4-TEC[™]

TECHNICAL SPECIFICATIONS

Dimensions

Length	130.9 in. (332.5 cm)
Width	48.2 in. (122.4 cm)
Height	44.4 in. (112.8 cm)
Weight (dry)	840 lbs. (381 Kg)
Rider capacity	1, 2 or 3
Fuel capacity	15.9 US gallons (60 L)
Oil capacity	4.5 L (4.8 qt) dry engine 3.0 L (3.2 qt) after first oil change
Storage capacity	52.6 US gallons (199 L)

Engine

Type	Four-stroke, three-cylinder Rotax [®] SOHC
Bore x Stroke	100mm x 63.4mm
Displacement / hp	1494 cc / 155 hp
Compression ratio	10.5:1
Carburetion / Fuel injection	Multi-port fuel injection
Lubrication	Dry sump, pressure oil system
Cooling	Closed-loop cooling system
Fuel type	Regular unleaded

Drive Unit

Propulsion system	Bombardier Formula water jet pump
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Jet pump	Comp / alum, axial flow, single stage, large hub with 10-vane stator
Transmission	Direct drive, forward / neutral / reverse
Impeller	Stainless steel, 4-blade

Electrical

Ignition	Digital inductive
Starter	Electric
Battery	12 volt

Hull

Type	Modified-V, fiberglass reinforced
Color	Seashore Metallic

Equipment

Speedometer (Analog)	STD
Tachometer (Analog)	STD
Fuel gauge (Info Center)	STD
Information Center (16 functions)	STD
D.E.S.S.[™]	STD
O.P.A.S.[™] system	STD
Sea-Doo[®] Learning Key[™]	STD
Mirrors	STD
Reboarding step	STD
Two-tone comfort hand grips	STD
Removable front storage tray	OPT



2004 GTX[†] 4-TEC[™]

STANDARD FEATURES

Engine	
1494 cc four-stroke, three-cylinder Rotax[®] SOHC with multi-port fuel injection	Reliable performance in fresh or salt water, increased torque at low RPM, optimizes power at all RPM levels and throttle positions.
Carburetion / Fuel injection	Better control of exhaust emission and power at all RPM range to reduce emissions and reduce fuel consumption.
Sea-Doo[®] Learning Key[™]	Limits engine RPM & top speed for less experienced riders.
Chokeless starting	Simple, user-friendly starting.
Water cooled exhaust pipe	Regulates exhaust temperature.
Closed-loop cooling system	Insures the proper operating temperature at all speeds and improves corrosion durability.
Watertight digital ignition	Provides optimal energy for a consistent spark, ensuring maximum performance.
RPM limiter	Protects engine from over-revving.
Warning device	Warns operator of engine and exhaust overheating, engine management and system failure.
Handlebar-mounted start / stop button	Single user-friendly engine starts and stops with one control button.
Tips Over Protection System (T.O.P.S.[™])	Protects engine in case of turn over.
Propulsion System	
Bombardier Formula water jet pump	Delivers matched performance with the Rotax [®] 4-TEC engine.
Forward / neutral / reverse	Safe operation while docking, trailering or towing.
Composite stator vanes	Handles the high-performance engine without erosion
Replaceable urethane wear ring	Provides long impeller life, less maintenance and maximum thrust.
Dual automatic vacuum siphon pumps	Continuously remove water entering the engine compartment.
Large diameter drive shaft with crowned spline design	Maintains engine and pump alignment at all operating speeds.
Stainless steel 4-blade impeller	Delivers improved acceleration, higher top speed and less cavitation.
Hull and Components	
Modified-V design	Ensures a smooth and comfortable ride in a variety of water conditions, and greater maneuverability.
Fiberglass-reinforced	Strong, light and easy to maintain.
Sponsons	For improved handling.
D-Sea-Bel[™] system	Sound reduction system for a quieter ride.
Bumpers	Help protect watercraft from damage while tied to a dock or another craft.
Bow and stern eyes	Designed for towing or securing the craft to a trailer or dock.
Temporary docking loops	Provides access for quick tie-up.
Carpeted footwells and deck pads	Offer extra comfort and non-skid surface.
Reboarding platform	For easy and comfortable mounting of the craft in deep water.
Two-tone comfort hand grips	Provides extreme hand comfort and great looks.
Floating safety lanyard	Stops engine in manual and emergency situations.
Seat strap	Aids in reboarding from water.
Grab handle	For easy reboarding and as a passenger handhold.
Built-in reboarding step	Grooved fold-down for easy reboarding.
Water / air separator	Provides maximum airflow to engine and reduces water intrusion.
3-up seat	Comfortable room for three – permits spotter for watersports.
Watertight storage compartment	Provides storage for fire extinguisher and necessities with easy access.
Extra-large storage compartment(s)	Abundant room for supplies on extended cruises.
Glove compartment	Great place to store smaller items.
Ski eye	Improved for easy and secure attachment of ski rope.
Extended range fuel tank (15 US gal)	Provides maximum cruising and exploring range.
Elevated fuel filler	Easy access and prevents water intrusion while refueling.
Multifunction LCD Information Center	Reports 16 key operating functions: Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Current Speed, Compass, Check Engine, Lake Temperature, Chronometer.
Analog speedometer and tachometer	Informs operator of watercraft speed and RPM.
Dual drain plugs	Screw type design with built-in retainer for easy removal and installation.
Digitally Encoded Security System (DESS[™])	Industry's first digitally encoded theft-deterrent system.
External exhaust cooling flush attachment	Easily accessible and fits a common garden hose.
Adjustable mirrors	Increases field of view.
Foam flotation	Ride with security and peace of mind. Meets or exceeds USCG standards.
Operator's guide, Instructional video and safety booklet	Informs you of boating regulations, care, maintenance and operating features.
Off-Power Assisted Steering (O.P.A.S.[™])	Assists steering during off-power, as well as off-throttle situations.
Warranty	
Bombardier limited warranty covers the watercraft for one year.	



RECREATION

2004 GTI™ LE RFI



TECHNICAL SPECIFICATIONS

Dimensions

Length	120.9 in. (307.0 cm)
Width	47.2 in. (120.0 cm)
Height	40.9 in. (104.0 cm)
Weight (dry)	700 lbs. (318 Kg)
Rider capacity	1, 2 or 3
Fuel capacity (incl. reserve)	15.0 US gallons (56.5 L)
Reserve	3.0 US gallons (11.4 L)
Oil capacity	1.6 US gallons (4.5 L)
Storage capacity	33.8 US gallons (128 L)

Engine

Type	Two-stroke, twin-cylinder Rotax® Fuel Injection R.A.V.E.™ exhaust
Bore x Stroke	82mm x 74mm
Displacement / hp	782 cc / 110 hp
Compression ratio	6.0:1
Intake system	Rotary valve
Carburetion	(1) Rotax 56 mm Throttle Body
Lubrication	Variable Rate Oil Injection
Cooling	Water, open system
Fuel type	Regular unleaded

Drive Unit

Propulsion system	Bombardier Formula water jet pump
Jet pump	Comp / alum, axial flow, single stage, large hub
Transmission	Direct drive, forward / neutral / reverse
Impeller	Stainless steel

Electrical

Ignition	Digital inductive
Starter	Electric
Battery	12 volt

Hull

Type	Semi-V, fiberglass reinforced
Color	Sonoran Sand

Equipment

Tachometer (Info Center)	STD
Fuel gauge (Info Center)	STD
Information Center (16 functions)	STD
D.E.S.S.™	STD
O.P.A.S.™ system	STD

LE Package (STD)

Speedometer (Analog)	Mirrors
Reboarding step	Footwell mats



2004 GTI™ LE RFI

STANDARD FEATURES

Engine

782 cc Rotax® marine with R.A.V.E.™ and fuel injection	Reliable performance in fresh or salt water, optimizes power at all RPM levels and throttle positions.
Rotary valve intake	Optimizes fuel and air intake for maximum power.
Fuel injection	Provides precise fuel mixture to reduce emissions and reduce fuel consumption.
Chokeless starting	Simple, user-friendly starting.
Variable Rate Oil Injection (VROI)	Delivers optimal oil-to-fuel ratio at all RPM and throttle positions.
Power pipe with hydro-regulated injection	Regulates water injection for optimal performance and exhaust cooling.
Water cooling	Helps provide long engine life.
Watertight digital ignition	Provides optimal energy for a consistent spark, ensuring maximum performance.
RPM limiter	Protects engine from over-revving.
Overheat warning device	Warns operator of engine overheating.
Handlebar-mounted Start / stop button	Single user-friendly engine starts and stops with one control button.

Propulsion System

Bombardier Formula water jet pump	Delivers matched performance with the Rotax® engine.
Forward / neutral / reverse	Safe operation while docking, trailering or towing.
Composite stator vanes	Handles the high-performance engine without erosion
Replaceable urethane wear ring	Provides long impeller life, less maintenance and maximum thrust.
Two automatic vacuum siphon pumps	Continuously remove water entering the engine compartment.
Drive shaft with crowned spline design	Maintains engine and pump alignment at all operating speeds.
Stainless steel impeller	Delivers improved acceleration, higher top speed and less cavitation.

Hull and Components

Semi-V design	Ensures a stable ride at low speed, a smooth ride at high speed and extreme maneuverability.
Fiberglass-reinforced Sponsons	Strong, light and easy to maintain. For improved handling.
D-Sea-Bel™ System	Sound reduction system for a quieter ride.
Bumpers	Help protect watercraft from damage while tied to a dock or another craft.
Bow and stern eyes	Designed for towing or securing the craft to a trailer or dock.
Temporary docking loops	Provides access for quick tie-up.
Carpeted footwells and deck pads	Offer extra comfort and non-skid surface.
Reboarding platform	For easy and comfortable mounting of the craft in deep water.
Non-slip hand grips	For added control and comfort.

Built-in reboarding step

passenger handhold.
Grooved fold-down for easy reboarding.

Water / air separator

Provides maximum airflow to engine and reduces water intrusion.

3-up seat

Comfortable room for three – permits spotter for watersports.

Watertight storage compartment

Provides storage for fire extinguisher and necessities with easy access.

Glove compartment

Great place to store smaller items.

Ski eye

Improved for easy and secure attachment of ski rope.

Extended range fuel tank (15 US gal)

Provides maximum cruising and exploring range.

Reserve fuel supply

Provides supplemental source for continued operation.

Elevated fuel filler

Easy access and prevents water intrusion while refueling.

Multifunction LCD Information Center

Reports 16 key operating functions: Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Check Engine, Current Speed, Compass, Lake Temperature, Chronometer.

Analog speedometer

Informs operator of watercraft speed.

Dual drain plugs

Screw type design with built-in retainer for easy removal and installation.

Digitally Encoded Security System (DESS™)

Industry's first digitally encoded theft-deterrent system.

Cooling System Indicator (CSI)

Visual check of proper system operation.

External exhaust cooling flush attachment

Easily accessible and fits a common garden hose.

Foam flotation

Ride with security and peace of mind. Meets or exceeds USCG standards.

Operator's guide, instructional video and safety booklet

Informs you of boating regulations, care, maintenance and operating features.

Off-Power Assisted Steering (O.P.A.S™)

Assists steering during off-power, as well as off-throttle situations.

LE Package**Analog speedometer**

Informs operator of watercraft speed.

Built-in reboarding step

Grooved fold-down for easy reboarding.

Adjustable mirrors

Increases field of view.

Carpeted footwells and deck pads

Offer extra comfort and non-skid surface.

Warranty

Bombardier limited warranty covers the watercraft for one year.



RECREATION

2004 GTI™ LE



TECHNICAL SPECIFICATIONS

Dimensions

Length	120.9 in. (307.0 cm)
Width	47.2 in. (120.0 cm)
Height	40.9 in. (104.0 cm)
Weight (dry)	643 lbs. (292 Kg)
Rider Capacity	1, 2 or 3
Fuel Capacity (incl. reserve)	15.0 US gallons (56.5 L)
Reserve	3.0 US gallons (11.4 L)
Oil Capacity	1.6 US gallons (4.5 L)
Storage Capacity	33.8 US gallons (128 L)

Engine

Type	Two-stroke, twin-cylinder Rotax® engine
Bore x Stroke	82mm x 68mm
Displacement / hp	718 cc / 85 hp
Compression ratio	6.2:1
Intake system	Rotary valve
Carburetion	(1) Mikuni BN 40-38
Lubrication	Variable Rate Oil Injection
Cooling	Water, open system
Fuel type	Regular unleaded

Drive Unit

Propulsion system	Bombardier Formula water jet pump
Jet pump	Comp / alum, axial flow, single stage, large hub
Transmission	Direct drive, forward / neutral / reverse
Impeller	Stainless steel

Electrical

Ignition	Digital CDI
Starter	Electric
Battery	12 volt

Hull

Type	Semi-V, fiberglass reinforced
Color	Sonoran Sand

Equipment

Fuel / Oil gauge (Analog)	STD
D.E.S.S.™	STD
O.P.A.S.™ system	STD

LE Package (STD)

Speedometer (Analog)	Mirrors
Reboarding step	Footwell mats