







### **Technical Specifications**

| DIMENSIONS                    |   |
|-------------------------------|---|
| Length                        | 107.0 in. (272.0cm)   |
| Width                         | 44.0 in. (112.0cm)  |
| Height                        |   |
| Kart                          | 37.75 in. (96.0cm)  |
| Moto                          | 44.25 in. (112.0cm)   |
| Vert                          | 36.25 in. (92.0cm)  |
| Weight (dry)                  |   |
| Kart                          | 603 lbs. (274Kg)  |
| Moto                          | 589 lbs. (268Kg)  |
| Vert                          | 589 lbs. (268Kg)  |
| Rider capacity                | 1   |
| Fuel capacity (incl. reserve) | 8.5 US gallons (32.0L)  |
|                               | Length Width Height Kart Moto Vert Weight (dry) Kart Moto Vert Rider capacity |

| FNICINIE                      |                        |
|-------------------------------|------------------------|
| Storage capacity              | 1.42 US gallons (5.4L) |
| Oil capacity                  | 1.0 US gallons (4.0L)  |
| Reserve                       | 1.3 US gallons (5.0L)  |
| Fuel capacity (incl. reserve) | 8.5 US gallons (32.0L) |
| Rider capacity                | 1                      |
| VCIC                          | 303 123. (2001(6)      |

| ENGINE            |  |
|-------------------|--|
| Туре              | Two-stroke, twin-cylinder<br>Rotax fuel injection<br>R.A.V.E.™ exhaust |
| Bore x stroke     | 82mm x 74mm  |
| Displacement / hp | 782cc / 110hp  |
| Compression ratio | 6.0:1  |
| Intake system     | Rotary valve   |
| Carburetion       | (1) Rotax 56 mm throttle<br>body                                       |
| Lubrication       | Variable Rate Oil Injection<br>(V.R.O.I.)                              |
| Cooling           | Water, open system   |
| Fuel type         | Regular unleaded   |

| Bombardier Formula water jet pump              |
|--|
| Comp/alum, axial flow, single stage, large hub |
| Direct drive                                   |
| Stainless steel                                |
|  |

| ELECTRICAL |                   |
|------------|-------------------|
| Ignition   | Digital inductive |
| Starter    | Electric          |
| Battery    | 12 volt           |

| HULL/DECK |                               |
|-----------|-------------------------------|
| Color     | Black/Bombay Yellow           |
| Туре      | Semi-V, fiberglass reinforced |

| EQUIPMENT                     |     |
|-------------------------------|-----|
| Multifunction LED info center | STD |
| D.E.S.S.™                     | STD |
| V.T.S.™                       | STD |
| O.T.A.S <sup>™</sup> . system | STD |
|                               |     |

## **EXPERIENCES** Moto

#### Accessories







Seat cover with gel inserts Extra storage bags



Vert





## A new way of seeing watercraft.



#### Standard Features

| ENGINE  | A 10 10 10 10 10 10 10 10 10 10 10 10 10  |
|---|---|
| 782cc Rotax marine<br>with R.A.V.E. and<br>fuel injection | Reliable performance in<br>fresh or salt water,<br>optimizes power at all RPM<br>levels and throttle positions. |
| Rotary valve intake                                       | Optimizes fuel and air intake for maximum power.  |
| Fuel injection  | Provides precise fuel mixture to reduce emissions and reduce fuel consumption.                                  |
| Chokeless starting  | Simple, user-friendly starting.   |
| Variable Rate Oil<br>Injection (V.R.O.I.)                 | Delivers optimal oil-to-fuel ratio at all RPM and throttle positions.   |
| Power pipe with hydro-regulated injection                 | Regulates water injection for optimal performance and exhaust cooling.  |
| Water cooling   | Helps provide long engine life.   |
| Watertight digital ignition                               | Provides optimal energy for a consistent spark, ensuring maximum performance.                                   |
| RPM limiter   | Protects engine from over-revving.  |

| PROPULSION SYSTEM                    |   |  |
|--------------------------------------|---|--|
| Bombardier Formula<br>water jet pump | Delivers matched performance with the Rotax engine. |  |

Overheat warning

Handlebar-mounted

start/stop button

device

Composite Handles the high-performance stator vanes engine without erosion. Replaceable urethane Provides long impeller life, less maintenance and wear ring

maximum thrust. Continuously remove water entering the engine Two automatic vacuum siphon compartment. pumps

Drive shaft with Maintains engine and pump alignment at all operating crowned spline design speeds. Stainless steel Delivers improved accelera-

tion, higher top speed and less cavitation.

Warns operator of engine

Starts and stops the engine

in a user-friendly manner.

overheating.

#### **HULL and COMPONENTS**

Semi-V hyperbolic Provides superior high performance/handling and multi-angle deadrise design straight-line tracking. Fiberglass-Strong, light and easy to reinforced Sponsons For improved handling. Sound reduction system for D-Sea-Bel<sup>™</sup> System a quieter ride. Variable Trim Enables the rider to adjust System (V.T.S.)

the trim level of the watercraft to various experiences and water conditions with the turn of a knob. Enhances control, helping the rider to accelerate quickly and to plane and level the watercraft out on the water's surface.

Help protect watercraft from Bumpers damage while tied to a dock or another craft.

Bow and stern eyes Designed for towing or securing the craft to a trailer or dock

Carpeted footwells Offer extra comfort and and deck pads non-skid surface. Non-slip hand grips For added control and

Floating safety Stops engine in manual and

emergency situations. Water/air separator Provides maximum airflow to engine and reduces

water intrusion. Watertight storage Provides storage for fire extinguisher and necessities with easy access.

Reserve fuel supply Provides supplemental source for continued operation.

compartment

Multifunction LED

Dual drain plugs

and installation

Flevated fuel filler Easy access and prevents water intrusion while refueling.

Reports key operating functions: Fuel Level, Low Information Center Fuel Level, Low Oil Level,

Maintenance Info, Check Engine.

Screw type design with built-in retainer for easy removal.

#### con't

Digitally Encoded Industry's first digitally Security System (D.E.S.S.") encoded theft-deterrent system.

Cooling System Indicator (C.S.I.) Visual check of proper system operation.

External exhaust Easily accessible and fits a common garden hose. cooling flush attachment

Ride with security and Foam flotation peace of mind. Meets or exceeds USCG standards.

Operator's guide, Informs you of boating instructional video regulations, care, mainand safety booklet tenance and operating

features. Off-Throttle Assisted

The Sea•Doo O.T.A.S. (Off-Throttle Assisted Steering) system provides additional maneuverability in off-throttle situations. The O.T.A.S. system is electronically activated when the driver initiates a full turn and under a pre-programmed engine speed.

#### **EXPERIENCES**

**KART** 

MOTO

**VERT** 

Steering (O.T.A.S.)

For a high-performance seated kart-style ride. (Requires KART package.) Provides a more traditional athletic ride. For an all-new vertical riding experience.

#### WARRANTY

Bombardier limited warranty covers the watercraft for one year.





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impeller



## **2004 RXP**





#### **TECHNICAL SPECIFICATIONS**

| Dimen            | sions                      |  |
|------------------|----------------------------|--|
| Length           | 120.9 in. (307.0 cm)       |  |
| Width            | 47.2 in. (120.0 cm)        |  |
| Height           | 42.9 in. (109.0 cm)        |  |
| Weight (dry)     | 790 lbs. (358 Kg)          |  |
| Rider capacity   | 1 or 2                     |  |
| Fuel capacity    | 15.9 US gallons (60 L)     |  |
| Oil capacity     | 4.5 L (4.8 qt) dry engine  |  |
|                  | 3.0 L (3.2 qt) after first |  |
|                  | oil change                 |  |
| Storage capacity | 10.7 US gal (40.3 L)       |  |
| Engine           |                            |  |
| Туре             | Supercharged four-         |  |
|                  | stroke, three-cylinder     |  |
|                  | Rotax® SOHC with           |  |
|                  | Intercooler                |  |
| Bore x Stroke    | 100mm x 63.4mm             |  |

| Storage capacity             | 10.7 US gal (40.3 L)         |  |
|------------------------------|------------------------------|--|
| Engine                       |                              |  |
| Туре                         | Supercharged four-           |  |
|                              | stroke, three-cylinder       |  |
|                              | Rotax <sup>®</sup> SOHC with |  |
|                              | Intercooler                  |  |
| Bore x Stroke                | 100mm x 63.4mm               |  |
| Displacement / hp            | 1494 cc / 215 hp             |  |
| Compression ratio            | 8.5:1                        |  |
| Carburetion / Fuel injection | Multi-port fuel injection    |  |
| Lubrication                  | Dry sump, pressure oil       |  |
|                              | system                       |  |
| Cooling                      | Closed-loop cooling          |  |
|                              | system                       |  |
| Fuel type                    | Regular unleaded*            |  |
| Drive Unit                   |                              |  |
| Propulsion system            | Bombardier Formula           |  |

water jet pump

Aluminum, axial flow,

single stage, large hub with 10-vane stator

| Transmission         | Direct drive with forward / neutral / reverse and electric VTS <sup>™</sup> (Variable Trim System) |  |
|----------------------|--|--|
| Impeller             | Stainless steel, 4-blade   |  |
| Electrical           |  |  |
| Ignition             | Digital inductive  |  |
| Starter              | Electric   |  |
| Battery              | 12 volt  |  |
| Hull                 |  |  |
| Туре                 | Semi-V,  |  |
|                      | fiberglass reinforced  |  |
| Colors               | Apple Green Metallic or<br>Yellow  |  |
| Equipment            |  |  |
| Speedometer (Analog) | STD  |  |
| Tachometer (Analog)  | STD  |  |

Jet pump

## **2004 RXP**

#### STANDARD FEATURES

|   | STANDARD  | FEATURES   |  |
|---|---|--|--|
| Supercharged1494 cc four-                             | ngine<br>Reliable ultra-high performance in   | Color-matched comfort hand grips                               | Provides extreme hand comfort and great looks.   |
| stroke, three-cylinder Rotax SOHC with Intercooler    | fresh or salt water, increased torque at low RPM, optimizes power at all RPM levels and throttle        | Floating safety lanyard  | Stops engine in manual and emergency situations.   |
|   | positions.  | Seat strap   | Aids in reboarding from water.   |
| and po  | Better control of exhaust emission<br>and power at all RPM range to<br>reduce emissions and reduce fuel | Grab handle  | For easy reboarding and as a passenger handhold.   |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup>        | consumption.  Limits engine RPM & top speed for   | Water / air separator  | Provides maximum airflow to engine and reduces water intrusion.  |
|   | less experienced riders.  | Removable engine hatch   | Easily removed to allow expanded access during routine engine  |
| Chokeless starting Water cooled exhaust pipe          | Simple, user-friendly starting.   |  | maintenance.   |
| Closed-loop cooling system                            | Regulates exhaust temperature.  Insures the proper operating  | Watertight storage compartment                                 | Provides storage for fire extinguishe and necessities with easy access.  |
| Closed-loop cooling system                            | temperature at all speeds and   | Glove compartment  | Great place to store smaller items.  |
| Watertight digital ignition                           | improves corrosion durability.  Provides optimal energy for a   | Extended range fuel tank (15 US gal)                           | Provides maximum cruising and exploring range.   |
|   | consistent spark, ensuring maximum performance.   | Elevated fuel filler   | Easy access and prevents water intrusion while refueling.  |
| RPM limiter   | Protects engine from over-revving.  | Multifunction LCD  | Reports 16 key operating functions:.   |
| Warning device  | Warns operator of engine and exhaust overheating, engine management and system failure.                 | Information Center   | Fuel Level, Low Fuel Level, Low Oil<br>Pressure, Low Voltage, Tachometer,<br>Overheat, Ambient Temperature,<br>Distance, Hour Meter, Maintenance |
| Handlebar-mounted start / stop button                 | Single user-friendly engine starts and stops with one control button.                                   |  | Info, Average Speed, Current<br>Speed, Check Engine, Lake  |
| Tips Over Protection System (T.O.P.S. <sup>™</sup> )  | over.   | Analog speedometer and tachometer                              | Temperature, Chronometer, Trim.  Informs operator of watercraft speed and RPM.   |
| Propuls  Bombardier Formula  water jet pump           | Delivers matched performance with the Rotax® 4-TEC engine.  | Electric Variable Trim<br>system (VTS™)                        | Provides boat trim adjustments, maximizes acceleration and high  |
| Forward / neutral / reverse                           | Safe operation while docking, trailering or towing.   | Dual drain plugs   | speed stability.  Screw type design with built-in retainer for easy removal and  |
| Aluminum stator vanes                                 | Handles the high-performance engine without erosion   | Digitally Encoded Security                                     | installation.  |
| Replaceable urethane wear ring                        | Provides long impeller life, less maintenance and maximum thrust.                                       | System (DESS <sup>™</sup> )                                    | Industry's first digitally encoded theft-deterrent system.   |
| Dual automatic vacuum siphon pumps                    | Continuously remove water entering the engine compartment.  | External exhaust cooling flush attachment                      | Easily accessible and fits a common garden hose.   |
| Large diameter drive shaft                            | Maintains engine and pump   | Adjustable mirrors   | Increases field of view.   |
| with crowned spline design<br>Stainless steel 4-blade | alignment at all operating speeds.  Delivers improved acceleration,                                     | Removable rear seat cowling                                    | Covers rear seat improving the single rider's position.  |
| impeller  | higher top speed and less cavitation.   | Foam flotation   | Ride with security and peace of mind. Meets or exceeds USCG standards.   |
| Semi-V design   | Components Ensures a stable ride at low speed, a smooth ride at high speed and extreme maneuverability. | Operator's guide,<br>Instructional video and<br>safety booklet | Informs you of boating regulations, care, maintenance and operating features.  |
| Fiberglass-reinforced                                 | Strong, light and easy to maintain.   |  | Assists steering during off-power, as  |
| Sponsons  | For improved handling.  | (O.P.A.S <sup>™</sup> )  | well as off-throttle situations.   |
| D-Sea-Bel <sup>™</sup> system                         | Sound reduction system for a quieter ride.  |  | vers the watercraft for one year.  |
| Bumpers   | Help protect watercraft from damage while tied to a dock or another craft.                              |  |  |
| Bow and stern eyes                                    | Designed for towing or securing the craft to a trailer or dock.   |  |  |
| Temporary docking loops                               | Provides access for quick tie-up.   |  |  |
| Carpeted footwells and two-tone deck pads             | Offer extra comfort, non-skid surface and great looks.  |  |  |
| 5 1 11 146  |   | l  |  |



Reboarding platform

For easy and comfortable mounting of the craft in deep water.



# 2004 GTX<sup>†</sup> 4-TEC<sup>™</sup> Supercharged



#### **TECHNICAL SPECIFICATIONS**

| Dimensions     |   |  |
|----------------|---|--|
| Length         | 130.9 in. (332.5 cm)  |  |
| Width          | 48.2 in. (122.4 cm)   |  |
| Height         | 44.4 in. (112.8 cm)   |  |
| Weight (dry)   | 867 lbs. (393 Kg)   |  |
| Rider capacity | 1, 2 or 3   |  |
| Fuel capacity  | 15.9 US gallons (60 L)  |  |
| Oil capacity   | 4.5 L (4.8 qt) dry engine<br>3.0 L (3.2 qt) after first<br>oil change |  |
| 01             | EO O LIO II (400 L)   |  |

|                              | 3.0 L (3.2 qt) after first oil change                                   |  |
|------------------------------|---|--|
| Storage capacity             | 52.6 US gallons (199 L)   |  |
| Engin                        | ne  |  |
| Туре                         | Supercharged four-<br>stroke, three-cylinder<br>Rotax <sup>®</sup> SOHC |  |
| Bore x Stroke                | 100mm x 63.4mm  |  |
| Displacement / hp            | 1494 cc / 185 hp  |  |
| Compression ratio            | 8.5:1   |  |
| Carburetion / Fuel injection | Multi-port fuel injection   |  |
| Lubrication                  | Dry sump, pressure oil system   |  |
| Cooling                      | Closed-loop cooling system  |  |
| Fuel type                    | Regular unleaded*   |  |
| Drive Unit                   |   |  |
| Propulsion system            | Bombardier Formula water jet pump                                       |  |
| Jet pump                     | Aluminum, axial flow,   |  |

| Transmission Impeller | Direct drive, forward / neutral / reverse Stainless steel, 4-blade |  |
|-----------------------|--|--|
| Electrical            |  |  |
| Ignition              | Digital inductive  |  |
| Starter               | Electric   |  |
| Battery               | 12 volt  |  |

|        | Hull                  |
|--------|-----------------------|
| Туре   | Modified-V,           |
|        | fiberglass reinforced |
| Colors | Yellow                |

| Equipment                                      |     |
|--|-----|
| Speedometer (Analog)                           | STD |
| Tachometer (Analog)                            | STD |
| Fuel gauge (Info Center)                       | STD |
| Information Center (16 functions)              | STD |
| D.E.S.S. <sup>™</sup>                          | STD |
| O.P.A.S. <sup>™</sup> system                   | STD |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup> | STD |
| Mirrors  | STD |
| Reboarding step                                | STD |
| Two-tone comfort hand grips                    | STD |
| Removable front storage tray                   | OPT |
|  |     |

single stage, large hub with 10-vane stator



## 2004 GTX<sup>†</sup> 4-TEC<sup>™</sup> Supercharged

#### STANDARD FEATURES

| E  | ngine  |
|--|--|
| Supercharged1494 cc four-<br>stroke, three-cylinder Rotax <sup>®</sup><br>SOHC | Reliable high performance in fresh or salt water, increased torque at low RPM, optimizes power at all RPM levels and throttle positions. |
| Multi-port fuel injection  | Better control of exhaust emission<br>and power at all RPM range to<br>reduce emissions and reduce fuel<br>consumption.                  |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup>                                 | Limits engine RPM & top speed for less experienced riders.   |
| Chokeless starting   | Simple, user-friendly starting.  |
| Water cooled exhaust pipe  | Regulates exhaust temperature.   |
| Closed-loop cooling system   | Insures the proper operating temperature at all speeds and improves corrosion durability.  |
| Watertight digital ignition  | Provides optimal energy for a consistent spark, ensuring maximum performance.  |
| RPM limiter  | Protects engine from over-revving.   |
| Warning device   | Warns operator of engine and exhaust overheating, engine management and system failure.  |
| Handlebar-mounted start / stop button  | Single user-friendly engine starts and stops with one control button.  |
| Tips Over Protection System (T.O.P.S. <sup>™</sup> )                           | Protects engine in case of turn over.  |

| ı |   |   |  |
|---|---|---|--|
|   | Propulsion System                                     |   |  |
|   | Bombardier Formula<br>water jet pump                  | Delivers matched performance with the Rotax® 4-TEC engine.            |  |
|   | Forward / neutral / reverse                           | Safe operation while docking, trailering or towing.                   |  |
|   | Composite stator vanes                                | Handles the high-performance engine without erosion                   |  |
|   | Replaceable urethane wear ring                        | Provides long impeller life, less maintenance and maximum thrust.     |  |
|   | Dual automatic vacuum siphon pumps                    | Continuously remove water entering the engine compartment.            |  |
|   | Large diameter drive shaft with crowned spline design | Maintains engine and pump alignment at all operating speeds.          |  |
|   | Stainless steel 4-blade impeller                      | Delivers improved acceleration, higher top speed and less cavitation. |  |
| ١ | Hull and Components                                   |   |  |

|                               | cavitation.  |
|-------------------------------|--|
| Hull and                      | Components   |
| Modified-V design             | Ensures a smooth and comfortable ride in a variety of water conditions, and greater maneuverability. |
| Fiberglass-reinforced         | Strong, light and easy to maintain.  |
| Sponsons                      | For improved handling.   |
| D-Sea-Bel <sup>™</sup> system | Sound reduction system for a quieter ride.   |
| Bumpers                       | Help protect watercraft from<br>damage while tied to a dock or<br>another craft.                     |
| Bow and stern eyes            | Designed for towing or securing the craft to a trailer or dock.                                      |

surface.

Provides access for quick tie-up.

Offer extra comfort and non-skid

For easy and comfortable mounting of the craft in deep water.

 Two-tone comfort hand grips
 Provides great looks and extreme hand comfort.

 Floating safety lanyard
 Stops engine in manual and emergency situations.

 Seat strap
 Aids in reboarding from water.

 Grab handle
 For easy reboarding and as a passenger handhold.

Built-in reboarding step Grooved fold-down for easy reboarding.

Water / air separator Provides maximum airflow to engine and reduces water intrusion.

**3-up seat**Comfortable room for three – permits spotter for watersports.

Watertight storage Provides storage for fire extinguisher and necessities with easy access.

Extra-large storage Abundant room for supplies on extended cruises.

Glove compartment Great place to store smaller items.

**Ski eye** Improved for easy and secure attachment of ski rope.

Extended range fuel tank (15 US gal)

Elevated fuel filler

Provides maximum cruising and exploring range.

Easy access and prevents water

intrusion while refueling.

Multifunction LCD Reports 16 key operating functions:.

Information Center

Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Current Speed, Compass, Check Engine, Lake Temperature, Chronometer.

Analog speedometer and lonforms operator of watercraft speed tachometer and RPM.

Dual drain plugs Screw type design with built-in retainer for easy removal and installation

installation.

Digitally Encoded Security Industry's first digitally encoded

System (DESS™) theft-deterrent system.

External exhaust cooling flush attachment garden hose.

Adjustable mirrors Increases field of view.

Foam flotation Ride with security and peace of

Foam flotation Ride with security and peace of mind. Meets or exceeds USCG standards.

Operator's guide, Informs you of boating regulations, care, maintenance and operating features.

Off-Power Assisted Steering Assists steering during off-power, as (O.P.A.S™) well as off-throttle situations.

#### Warranty

Bombardier limited warranty covers the watercraft for one year.



Temporary docking loops

Carpeted footwells and

Reboarding platform

deck pads



**2004** XP<sup>™</sup> DI





#### **TECHNICAL SPECIFICATIONS**

| Dimensions       |                        |  |
|------------------|------------------------|--|
| Length           | 107.1 in. (272.0 cm)   |  |
| Width            | 44.5 in. (113.0 cm)    |  |
| Height           | 35.8 in. (91.0 cm)     |  |
| Weight (dry)     | 600 lbs. (272 Kg)      |  |
| Rider capacity   | 1 or 2                 |  |
| Fuel capacity    | 14.3 US gallons (54 L) |  |
| Oil capacity     | 1.0 US gallons (4 L)   |  |
| Storage capacity | 5.5 US gallons (21 L)  |  |
| Engino           |                        |  |

| Storage capacity  | 5.5 US gallons (21 L)   |  |
|-------------------|---|--|
| En                | gine  |  |
| Туре              | Two-stroke, twin-<br>cylinder Rotax <sup>®</sup><br>Orbital* Direct Injection,<br>R.A.V.E. <sup>™</sup> exhaust |  |
| Bore x Stroke     | 88mm x 78.2mm   |  |
| Displacement / hp | 951 cc / 130 hp   |  |
| Compression ratio | 6.1:1   |  |
| Intake system     | Reed valve  |  |
| Fuel delivery     | (2) Orbital Automotive<br>46mm Throttle Bodies  |  |
| Lubrication       | Variable Rate Oil<br>Injection  |  |
| Cooling           | Water, open system  |  |
| Fuel type         | Regular unleaded  |  |
| Drive Unit        |   |  |

Bombardier Formula water jet pump

| Jet pump     | Comp / alum, axial flow, single stage, large hub                   |  |
|--------------|--|--|
| Transmission | Direct drive with electric VTS <sup>™</sup> (Variable Trim System) |  |
| Impeller     | Stainless steel  |  |
| Electrical   |  |  |
| Ignition     | Digital inductive  |  |
| Starter      | Electric   |  |
| Battery      | 12 volt  |  |
| Hull         |  |  |
| Туре         | Semi-V, hyperbolic,<br>multi-angle deadrise<br>design              |  |

| 1.   |     |
|--|-----|
| Equipment                                      |     |
| Speedometer (Analog)                           | STD |
| Tachometer (Info Center)                       | STD |
| Fuel gauge (Info Center)                       | STD |
| VTS <sup>™</sup> gauge (Info Center)           | STD |
| Information Center (14 functions)              | STD |
| D.E.S.S. <sup>™</sup>                          | STD |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup> | STD |
| Mirrors  | STD |
| Electric VTS <sup>™</sup>                      | STD |
| Direct Action Suspension                       | STD |
|  |     |

Viper Red



**Propulsion system** 

Color

## 2004 XP<sup>™</sup> DI

#### STANDARD FEATURES

| Е   | ngine  | Floating safety lanyard                                | Stops engine in manual and   |  |
|---|--|--|--|--|
| 951 cc Rotax® marine with   | Reliable performance in fresh or   |  | emergency situations.  |  |
| Orbital* Direct Fuel Injection<br>& R.A.V.E. <sup>™</sup> exhaust | salt water, optimizes power at all RPM levels and throttle positions.                | Seat strap   | Aids in reboarding from water.   |  |
| Reed valve intake   | Delivers maximum power to larger   | Grab handle  | For easy reboarding and as a passenger handhold.   |  |
| Orbital Direct Fuel Injection                                     |  | Water / air separator                                  | Provides maximum airflow to engine and reduces water intrusion.  |  |
|   | reduce emissions and reduce fuel consumption.  | Watertight storage compartment                         | Provides storage for fire extinguisher and necessities with easy access.                               |  |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup>                    | Limits engine RPM & top speed for less experienced riders.                           | Glove compartment                                      | Great place to store smaller items.  |  |
| Chokeless starting  | Simple, user-friendly starting.  | Large fuel tank (14.3 US gal)                          | Provides longer cruising and exploring range.  |  |
| Variable Rate Oil Injection (VROI)                                | Delivers optimal oil-to-fuel ratio at all RPM and throttle positions.                | Multifunction LCD Information Center                   | Reports 14 key operating functions:. Fuel Level. Low Fuel Level. Low Oil                               |  |
| Power pipe with<br>hydro regulated injection                      | Regulates water injection for optimal performance and exhaust cooling.               | institution conte                                      | Level, Low Voltage, Tachometer,<br>Overheat, Distance, Hour Meter,<br>Maintenance Info, Average Speed, |  |
| Water cooling   | Helps provide long engine life.  |  | Current Speed, VTS, Lake Water Temperature, Chronometer.   |  |
| Watertight digital ignition                                       | Natertight digital ignition Provides optimal energy for a consistent spark, ensuring | Analog speedometer                                     | Informs operator of watercraft speed.  |  |
|   | maximum performance.   | Electric Variable Trim                                 | Provides boat trim adjustments,  |  |
| RPM limiter   | Protects engine from over-revving.   | System (VTS™)  | maximizes acceleration and high speed stability.   |  |
| Overheat warning device   | Warns operator of engine overheating.  | Cooling System Indicator (CSI)                         | Visual check of proper system operation.   |  |
| Handlebar-mounted start / stop button                             | User-friendly engine starts and stops with one control button.                       | with one control button. Dual drain plugs S            |  |  |
|   | ion System   |  | retainer for easy removal and installation.  |  |
| Bombardier Formula<br>water jet pump                              | Delivers matched performance with the Rotax® engine.                                 | Digitally Encoded Security System (DESS <sup>™</sup> ) | Industry's first digitally encoded theft-deterrent system.   |  |
| Large diameter pump   | Maximizes water flow for high performance.   | Direct Action Suspension                               | Seat suspension for added comfort and turning control.   |  |
| Composite stator vanes  | Handles the high-performance engine without erosion                                  | External flush attachment                              | Easily accessible and fits a common garden hose.   |  |
| Replaceable urethane wear ring                                    | Provides long impeller life, less maintenance and maximum thrust                     | Adjustable mirrors                                     | Increase field of view.  |  |
| Two automatic vacuum siphon pumps                                 | Continuously remove water entering the engine compartment.                           | Foam flotation   | Ride with security and peace of mind. Meets or exceeds USCG standards.                                 |  |
| Automatic electric bilge pump                                     | 500 gallon per minute capacity.  | Operator's quide,                                      | Informs you of boating regulations,  |  |
| Drive shaft with crowned spline design                            | Maintains engine and pump alignment at all operating speeds.                         | Instructional video and safety booklet                 | care, maintenance and operating features.  |  |

Delivers improved acceleration,

higher top speed and less

Semi-V hyperbolic multi-Provides superior high performance angle deadrise design / handling and straight-line tracking Fiberglass-reinforced Strong, light and easy to maintain. **Sponsons** For improved handling. D-Sea-Bel™ System Sound reduction system for a quieter ride.

**Bumpers** Help protect watercraft from

damage while tied to a dock or another craft.

Designed for towing or securing the craft to a trailer or dock.

Temporary docking loops Provides access for quick tie-up.

Carpeted footwells and Offer extra comfort and non-skid deck pads surface.

Reboarding platform For easy and comfortable mounting of the craft in deep water. Non-slip hand grips For added control and comfort.

spline design Stainless steel impeller

Bow and stern eyes

Warranty

Bombardier limited warranty covers the watercraft for one year.



## LUXURY PERFORMANCE

## 2004 GTX<sup>†</sup> 4-TEC<sup>™</sup> Limited Supercharged



#### **TECHNICAL SPECIFICATIONS**

| Dimensions                   |   |  |
|------------------------------|---|--|
| Length                       | 130.9 in. (332.5 cm)                        |  |
| Width                        | 48.2 in. (122.4 cm)                         |  |
| Height                       | 44.4 in. (112.8 cm)                         |  |
| Weight (dry)                 | 867 lbs. (393 Kg)                           |  |
| Rider capacity               | 1, 2 or 3                                   |  |
| Fuel capacity                | 15.9 US gallons (60 L)                      |  |
| Oil capacity                 | 4.5 L (4.8 qt) dry engine                   |  |
|                              | 3.0 L (3.2 qt) after first                  |  |
|                              | oil change                                  |  |
| Storage capacity             | 52.6 US gallons (199 L)                     |  |
| Engin                        |   |  |
| Туре                         | Supercharged four-                          |  |
|                              | stroke, three-cylinder                      |  |
| D 0: 1                       | Rotax® SOHC                                 |  |
| Bore x Stroke                | 100mm x 63.4mm                              |  |
| Displacement / hp            | 1494 cc / 185 hp                            |  |
| Compression ratio            | 8.5:1                                       |  |
| Carburetion / Fuel injection | Multi-port fuel injection                   |  |
| Lubrication                  | Dry sump, pressure oil                      |  |
| <b>.</b> "                   | system                                      |  |
| Cooling                      | Closed-loop cooling                         |  |
| Final time                   | system                                      |  |
| Fuel type                    | Regular unleaded*                           |  |
| Drive U                      |   |  |
| Propulsion system            | Bombardier Formula                          |  |
| let numn                     | water jet pump                              |  |
| Jet pump                     | Aluminum, axial flow,                       |  |
|                              | single stage, large hub with 10-vane stator |  |
| Transmission                 | Direct drive, forward /                     |  |
| 1141131111331011             | neutral / reverse                           |  |
|                              | neutral / reverse                           |  |

| Ignition                                       | Digital inductive     |
|--|-----------------------|
| Starter  | Electric              |
| Battery  | 12 volt               |
| Hull   |                       |
| Туре   | Modified-V,           |
|  | fiberglass reinforced |
| Color  | Twilight Blue         |
| Equipm   | nent                  |
| Speedometer (Analog)                           | STD                   |
| Tachometer (Analog)                            | STD                   |
| Fuel gauge (Info Center)                       | STD                   |
| Information Center (17 function                | ons) STD              |
| D.E.S.S. <sup>™</sup>                          | STD                   |
| O.P.A.S. <sup>™</sup> system                   | STD                   |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup> | STD                   |
| Mirrors  | STD                   |
| Reboarding step                                | STD                   |
| Two-tone comfort hand grips                    | s STD                 |
| Two-tone reboarding deck pa                    | ad STD                |
| Limited Packa                                  | age (STD)             |
| Integrated GPS by Garmin                       | <b>Boat Cover</b>     |
| Two-tone cut & sew seat                        | Cooler                |
| Fairings                                       | Log book              |
| Cell phone case                                | Organizer             |
| Removable dry bag                              | Mooring cleats        |
| Wrist lanyard D.E.S.S. <sup>™</sup> key        | Adjustable steering   |
| Depth gauge (Info Center) Under seat flush kit |                       |
| Removable storage tray                         | Safety kit            |
|  |                       |
|  |                       |
|  |                       |

Impeller

Stainless steel, 4-blade



#### 2004 GTX<sup>†</sup> 4-TEC<sup>™</sup> Limited Supercharged STANDARD FEATURES

|  | 2004 GTX <sup>†</sup> 4-TEC <sup>™</sup> Li                                | mited Super                                |
|--|--|--|
|  |  | FEATURES                                   |
|  | ingine   |  |
| Supercharged1494 cc four-<br>stroke, three-cylinder Rotax <sup>®</sup> | Reliable high performance in fresh or salt water, increased torque at      | Watertight st                              |
| SOHC with multi-port fuel injection                                    | low RPM, optimizes power at all RPM levels and throttle positions.         | compartmer<br>Extra-large si<br>compartmer |
| Carburetion / Fuel injection   | Better control of exhaust emission   | Glove compa                                |
|  | and power at all RPM range to reduce emissions and reduce fuel             | Ski eye                                    |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup>                         | consumption.  Limits engine RPM & top speed for less experienced riders.   | Extended ran<br>(15 US gal)                |
| Chokeless starting   | Simple, user-friendly starting.  | Elevated fuel                              |
| Water cooled exhaust pipe  | Regulates exhaust temperature.   | Multifunction                              |
| Closed-loop cooling system   | Insures the proper operating temperature at all speeds and                 | Information                                |
| Watertight Digital Ignition  | improves corrosion durability.   |  |
| Watertight Digital Ignition  | Provides optimal energy for a consistent spark, ensuring                   |  |
|  | maximum performance.   |  |
| RPM limiter  | Protects engine from over-revving.   |  |
| Warning device   | Warns operator of engine and   |  |
|  | exhaust overheating, engine  | Analog speed                               |
| Handlebar-mounted start /  | management and system failure. Single user-friendly engine starts          | tachometer<br>Dual drain pl                |
| stop button  | and stops with one control button.   | Duai urain pi                              |
| Tips Over Protection System  | Protects engine in case of turn  |  |
| (T.O.P.S. <sup>™</sup> )   | over.  | Digitally Enco                             |
|  | sion System  | System (DE                                 |
| Bombardier Formula<br>water jet pump                                   | Delivers matched performance with the Rotax <sup>®</sup> 4-TEC engine.     | Adjustable m<br>Foam flotation             |
| Forward / neutral / reverse  | Safe operation while docking, trailering or towing.                        |  |
| Composite stator vanes   | Handles the high-performance   | Operator's gu                              |
| <b>,</b>   | engine without erosion   | Instructiona                               |
| Replaceable urethane wear  | Provides long impeller life, less  | safety book                                |
| ring   | maintenance and maximum thrust.  | Off-Power As<br>(O.P.A.S <sup>™</sup> )    |
| Dual automatic vacuum siphon pumps                                     | Continuously remove water entering the engine compartment.                 | (O.I .A.S )                                |
| Large diameter drive shaft   | Maintains engine and pump  | Integrated ha                              |
| with crowned spline design   | alignment at all operating speeds.   | Garmin                                     |
| Stainless steel 4-blade  | Delivers improved acceleration,  | Danish manage                              |
| impeller   | higher top speed and less  | Depth gauge                                |
| Hull and   | cavitation.  Components  | Boat cover                                 |
| Modified-V design  | Ensures a smooth and comfortable   | Cell phone ca                              |
|  | ride in a variety of water conditions,                                     | Removable d                                |
|  | and greater maneuverability.   | _  |
| Fiberglass-reinforced Sponsons   | Strong, light and easy to maintain. For improved handling.                 | Cut and sew<br>Fairings                    |
| D-Sea-Bel <sup>™</sup> System  | Sound reduction system for a quieter ride.                                 |  |
| Bumpers  | Help protect watercraft from damage while tied to a dock or another craft. | Soft-sided co                              |
| Bow and stern eyes   | Designed for towing or securing the craft to a trailer or dock.            | Sandbag and                                |
| Temporary docking loops  | Provides access for quick tie-up.  | Mooring rope                               |
| Carpeted footwells and   | Offer extra comfort, non-skid  | Organizer                                  |
| two-tone deck pads Two-tone comfort hand grips                         |  | Wrist lanyard                              |
| Reboarding platform  | hand comfort. For easy and comfortable mounting                            | Log book                                   |
| Floating safety lanyard  | of the craft in deep water.<br>Stops engine in manual and                  | Safety kit                                 |
|  | emergency situations.  | Adjustable st                              |
| Seat strap   | Aids in reboarding from water.   | Removable s                                |

For easy reboarding and as a

Grooved fold-down for easy

Provides maximum airflow to

engine and reduces water intrusion.

Comfortable room for three –

passenger handhold.

reboarding.

permits spotter for watersports. ght storage Provides storage for fire extinguisher and necessities with easy access. artment Abundant room for supplies on arge storage artment(s) extended cruises. ompartment Great place to store smaller items. Improved for easy and secure attachment of ski rope. ed range fuel tank Provides maximum cruising and gal) exploring range. d fuel filler Easy access and prevents water intrusion while refueling. nction LCD Reports 17 key operating functions: Fuel Level, Low Fuel Level, Low Oil nation Center Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Current Speed, Compass, Check Engine, Lake Temperature, Chronometer, Informs operator of watercraft speed speedometer and and RPM. meter ain plugs Screw type design with built-in retainer for easy removal and installation. y Encoded Security Industry's first digitally encoded m (DESS<sup>™</sup>) theft-deterrent system. Increases field of view. ble mirrors otation Ride with security and peace of mind. Meets or exceeds USCG standards. or's guide, Informs you of boating regulations, ctional video and care, maintenance and operating wer\_Assisted Steering Assists steering during off-power, as

#### Limited Package

well as off-throttle situations.

Integrated handheld GPS by Garmin uith maps and geogaphical coordinates.

Depth gauge Informs driver of water depth.

Boat cover Protects watercraft during trailering and storage.

tell phone case

temovable dry bag

Keeps your electronics safe and dry.

Keeps contents dry and converts to backpack when removed.

Eut and sew seat

Keeps your electronics safe and dry.

Keeps your electronics dry and converts to backpack when removed.

Cut and sew seat Ergonomically designed for comfort and great looks.

Fairings Provide additional spray deflection and design enhancement.

Soft-sided cooler Perfect for transporting food and drink to your destination.

Mooring cleats
Sandbag anchor
Makes docking your craft a breeze.
Provides an easy way to hold your boat in one position.

 Mooring ropes
 Easily ties your craft to dock.

 Organizer
 Holds items securely under storage

cover.

Wrist lanyard D.E.S.S.™ key Safety and security landyard bears

the Limited insignia.

Log book Handy for navigational and service records.

Safety kit Provides aid if the need arises.

Adjustable steering Alters the steering angle for maximum ease and comfort.

Removable storage tray

Provides portable access to front storage items.

Under-seat exhaust cooling flush attachment Readily accessible and fits a common garden hose.

Bombardier limited warranty covers the watercraft for one year.

3-up seat

**Grab handle** 

**Built-in reboarding step** 

Water / air separator



# 2004 GTX<sup>†</sup> 4-TEC<sup>TM</sup>



#### **TECHNICAL SPECIFICATIONS**

Color

| Dimensions     |   |  |
|----------------|---|--|
| Length         | 130.9 in. (332.5 cm)                                    |  |
| Width          | 48.2 in. (122.4 cm)                                     |  |
| Height         | 44.4 in. (112.8 cm)                                     |  |
| Weight (dry)   | 840 lbs. (381 Kg)                                       |  |
| Rider capacity | 1, 2 or 3   |  |
| Fuel capacity  | 15.9 US gallons (60 L)                                  |  |
| Oil capacity   | 4.5 L (4.8 qt) dry engine<br>3.0 L (3.2 qt) after first |  |

|                              | oil change  |  |
|------------------------------|---|--|
| Storage capacity             | 52.6 US gallons (199 L)                                 |  |
| Engir                        | ne  |  |
| Туре                         | Four-stroke, three-<br>cylinder Rotax <sup>®</sup> SOHC |  |
| Bore x Stroke                | 100mm x 63.4mm  |  |
| Displacement / hp            | 1494 cc / 155 hp  |  |
| Compression ratio            | 10.5:1  |  |
| Carburetion / Fuel injection | Multi-port fuel injection                               |  |
| Lubrication                  | Dry sump, pressure oil system                           |  |
| Cooling                      | Closed-loop cooling system                              |  |
| Fuel type                    | Regular unleaded  |  |
| Drive Unit                   |   |  |
| Propulsion system            | Bombardier Formula                                      |  |

water jet pump

| Jet pump     | Comp / alum, axial flow<br>single stage, large hub<br>with 10-vane stator |
|--------------|---|
| Transmission | Direct drive, forward / neutral / reverse                                 |
| Impeller     | Stainless steel, 4-blade  |
| Electrical   |   |
| Ignition     | Digital inductive   |

| Electrical |                       |  |
|------------|-----------------------|--|
| Ignition   | Digital inductive     |  |
| Starter    | Electric              |  |
| Battery    | 12 volt               |  |
| Hull       |                       |  |
| Туре       | Modified-V,           |  |
|            | fiberalass reinforced |  |

Seashore Metallic

| Equipment                                      |     |
|--|-----|
| Speedometer (Analog)                           | STD |
| Tachometer (Analog)                            | STD |
| Fuel gauge (Info Center)                       | STD |
| Information Center (16 functions)              | STD |
| D.E.S.S. <sup>™</sup>                          | STD |
| O.P.A.S. <sup>™</sup> system                   | STD |
| Sea-Doo <sup>®</sup> Learning Key <sup>™</sup> | STD |
| Mirrors  | STD |
| Reboarding step                                | STD |
| Two-tone comfort hand grips                    | STD |
| Removable front storage tray                   | OPT |



## **2004 GTX<sup>†</sup> 4-TEC**<sup>™</sup>

#### STANDARD FEATURES

| ıy | ш | ٤  |
|----|---|----|
| _  |   | ٠. |

1494 cc four-stroke, threecylinder Rotax® SOHC with multi-port fuel injection

Reliable performance in fresh or salt water, increased torque at low RPM, optimizes power at all RPM levels and throttle positions.

Carburetion / Fuel injection

Better control of exhaust emission and power at all RPM range to reduce emissions and reduce fuel

Sea-Doo<sup>®</sup> Learning Key<sup>™</sup>

Limits engine RPM & top speed for

Chokeless starting Water cooled exhaust pipe Closed-loop cooling system

Regulates exhaust temperature.

improves corrosion durability.

Watertight digital ignition

consistent spark, ensuring maximum performance.

**RPM limiter** 

Warning device

exhaust overheating, engine

Handlebar-mounted start / stop button

and stops with one control button.

(T.O.P.S.<sup>™</sup>)

over

#### **Propulsion System**

**Bombardier Formula** water jet pump Forward / neutral / reverse Delivers matched performance with the Rotax® 4-TEC engine.

Safe operation while docking. trailering or towing

Composite stator vanes

Handles the high-performance engine without erosion Provides long impeller life, less

Replaceable urethane wear rina

maintenance and maximum thrust.

**Dual automatic vacuum** siphon pumps

Continuously remove water entering the engine compartment.

Large diameter drive shaft with crowned spline design

Maintains engine and pump alignment at all operating speeds. Delivers improved acceleration,

Stainless steel 4-blade impeller

higher top speed and less cavitation

#### **Hull and Components**

Modified-V design Ensures a smooth and comfortable ride in a variety of water conditions,

and greater maneuverability.

Fiberglass-reinforced

Strong, light and easy to maintain. For improved handling.

Sponsons D-Sea-Bel<sup>™</sup> system

Sound reduction system for a

quieter ride.

**Bumpers** 

Help protect watercraft from

damage while tied to a dock or another craft.

Bow and stern eyes

Designed for towing or securing the craft to a trailer or dock.

Temporary docking loops Carpeted footwells and deck pads

Provides access for quick tie-up. Offer extra comfort and non-skid

surface.

Reboarding platform

For easy and comfortable mounting of the craft in deep water.

Two-tone comfort hand

Information Center

Analog speedometer and

Floating safety lanyard

Seat strap

less experienced riders.

Simple, user-friendly starting.

Insures the proper operating temperature at all speeds and

Provides optimal energy for a

Protects engine from over-revving.

Warns operator of engine and

management and system failure. Single user-friendly engine starts

Tips Over Protection System Protects engine in case of turn

great looks. grips Stops engine in manual and

Provides extreme hand comfort and

emergency situations.

Aids in reboarding from water. Grab handle For easy reboarding and as a passenger handhold.

Built-in reboarding step Grooved fold-down for easy reboarding.

Provides maximum airflow to engine Water / air separator

and reduces water intrusion 3-up seat Comfortable room for three -

permits spotter for watersports.

Watertight storage Provides storage for fire extinguisher and necessities with easy access.

Extra-large storage Abundant room for supplies on compartment(s extended cruises.

Glove compartment Great place to store smaller items.

Ski eve Improved for easy and secure attachment of ski rope.

Extended range fuel tank Provides maximum cruising and (15 US gal) exploring range.

Elevated fuel filler Easy access and prevents water

intrusion while refueling. Multifunction LCD

Reports 16 key operating functions:. Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Current

Speed, Compass, Check Engine, Lake Temperature, Chronometer. Informs operator of watercraft speed

tachometer and RPM. Dual drain plugs Screw type design with built-in

retainer for easy removal and installation.

**Digitally Encoded Security** Industry's first digitally encoded theft-deterrent system. System (DESS ")

External exhaust cooling Easily accessible and fits a common flush attachment garden hose.

Adjustable mirrors Increases field of view.

Foam flotation Ride with security and peace of mind. Meets or exceeds USCG standards.

Operator's guide, Instructional video and

(O.P.A.S<sup>™</sup>)

Informs you of boating regulations, care, maintenance and operating features

well as off-throttle situations.

safety booklet Off-Power Assisted Steering Assists steering during off-power, as

#### Warranty

Bombardier limited warranty covers the watercraft for one year.





#### RECREATION

## 2004 GTI<sup>™</sup> LE RFI



#### **TECHNICAL SPECIFICATIONS**

|        | Dimensions           |
|--------|----------------------|
| Length | 120.9 in. (307.0 cm) |
| Width  | 47.2 in. (120.0 cm)  |
| Height | 40.9 in. (104.0 cm)  |

**Weight** (dry) 700 lbs. (318 Kg)

Rider capacity 1, 2 or 3

Fuel capacity (incl. reserve) 15.0 US gallons (56.5 L)

Reserve 3.0 US gallons (11.4 L)

Oil capacity 1.6 US gallons (4.5 L)

Storage capacity 33.8 US gallons (128 L)

Engine

Type Two-stroke, twin-

cylinder Rotax<sup>®</sup> Fuel Injection R.A.V.E.<sup>™</sup>

exhaust

Bore x Stroke 82mm x 74mm Displacement / hp 782 cc / 110 hp

Compression ratio 6.0:1

Intake system Rotary valve

Carburetion (1) Rotax 56 mm
Throttle Body

Lubrication Variable Rate Oil

Injection

Cooling Water, open system

Fuel type Regular unleaded

Drive Unit

Propulsion system Bombardier Formula

water jet pump

**Jet pump** Comp / alum, axial flow,

single stage, large hub

**Transmission** Direct drive, forward /

neutral / reverse

Impeller Stainless steel

Electrical

**Ignition** Digital inductive

Starter Electric
Battery 12 volt

Hul

Type Semi-V, fiberglass

reinforced

**Color** Sonoran Sand

Equipment

Tachometer (Info Center)STDFuel gauge (Info Center)STDInformation Center (16 functions)STDD.E.S.S.™STD

**O.P.A.S.**<sup>™</sup> **system** STD

LE Package (STD)

Speedometer (Analog) Mirrors

Reboarding step Footwell mats





## 2004 GTI<sup>™</sup> LE RFI

#### STANDARD FEATURES

Built-in reboarding step

|                       | ax <sup>®</sup> marine with |
|-----------------------|-----------------------------|
| R.A.V.E. <sup>™</sup> | and fuel                    |

injection

Reliable performance in fresh or salt water, optimizes power at all RPM levels and throttle positions.

Rotary valve intake

Optimizes fuel and air intake for maximum power.

Fuel injection

reduce emissions and reduce fuel consumption.

Chokeless starting

Variable Rate Oil Injection (VROI)

Power pipe with hydroregulated injection

Water cooling

Watertight digital ignition

**RPM limiter** Overheat warning device

Handlebar-mounted Start / stop button

Provides precise fuel mixture to

Simple, user-friendly starting. Delivers optimal oil-to-fuel ratio at all RPM and throttle positions.

Regulates water injection for optimal performance and exhaust

Helps provide long engine life.

Provides optimal energy for a consistent spark, ensuring maximum performance.

Protects engine from over-revving.

Warns operator of engine overheating.

Single user-friendly engine starts and stops with one control button.

#### **Propulsion System**

**Bombardier Formula** water jet pump

Delivers matched performance with

Forward / neutral / reverse

trailering or towing.

Composite stator vanes

engine without erosion

Replaceable urethane wear ring

Two automatic vacuum siphon pumps

Drive shaft with crowned spline design

Stainless steel impeller

the Rotax® engine.

Safe operation while docking,

Handles the high-performance

Provides long impeller life, less maintenance and maximum thrust .-

Continuously remove water entering the engine compartment.

Maintains engine and pump alignment at all operating speeds. Delivers improved acceleration,

higher top speed and less cavitation.

#### Components

Semi-V design Ensures a stable ride at low speed, a

smooth ride at high speed and extreme maneuverability

Fiberglass-reinforced Strong, light and easy to maintain.

Sponsons For improved handling.

D-Sea-Bel<sup>™</sup> System Sound reduction system for a quieter

Help protect watercraft from

damage while tied to a dock or another craft.

Bow and stern eyes Designed for towing or securing the

craft to a trailer or dock.

Temporary docking loops

Carpeted footwells and

deck pads

Provides access for quick tie-up. Offer extra comfort and non-skid

surface.

Reboarding platform For easy and comfortable mounting

of the craft in deep water.

Non-slip hand grips For added control and comfort passenger handhold.

Grooved fold-down for easy

reboarding.

Provides maximum airflow to engine Water / air separator

and reduces water intrusion.

Comfortable room for three -3-up seat permits spotter for watersports.

Watertight storage Provides storage for fire extinguisher compartment and necessities with easy access.

Glove compartment Great place to store smaller items.

Improved for easy and secure Ski eve attachment of ski rope.

Extended range fuel tank Provides maximum cruising and (15 US gal) exploring range.

Reserve fuel supply Provides supplemental source for continued operation.

Elevated fuel filler Easy access and prevents water intrusion while refueling.

Multifunction LCD Reports 16 key operating functions:. Information Center

Fuel Level, Low Fuel Level, Low Oil Pressure, Low Voltage, Tachometer, Overheat, Ambient Temperature, Distance, Hour Meter, Maintenance Info, Average Speed, Check Engine, Current Speed, Compass, Lake Temperature, Chronometer.

Easily accessible and fits a common

Analog speedometer Informs operator of watercraft speed.

**Dual drain plugs** Screw type design with built-in retainer for easy removal and installation.

Digitally Encoded Security Industry's first digitally encoded

theft-deterrent system System (DESS ) Cooling System Indicator Visual check of proper system

(CSI) operation.

External exhaust cooling

flush attachment garden hose.

Foam flotation Ride with security and peace of mind. Meets or exceeds USCG

standards Operator's guide, Informs you of boating regulations,

instructional video and care, maintenance and operating safety booklet

Off-Power Assisted Steering Assists steering during off-power, as (O.P.A.S<sup>™</sup>) well as off-throttle situations.

#### **Package**

Analog speedometer Informs operator of watercraft speed.

Built-in reboarding step Grooved fold-down for easy

reboarding.

Adjustable mirrors Increases field of view.

Carpeted footwells and Offer extra comfort and non-skid deck pads surface.

#### Warranty

Bombardier limited warranty covers the watercraft for one year.



**Bumpers** 



## RECREATION

## 2004 GTI<sup>™</sup> LE



#### **TECHNICAL SPECIFICATIONS**

| Dilliensions                  |                          |  |
|-------------------------------|--------------------------|--|
| Length                        | 120.9 in. (307.0 cm)     |  |
| Width                         | 47.2 in. (120.0 cm)      |  |
| Height                        | 40.9 in. (104.0 cm)      |  |
| Weight (dry)                  | 643 lbs. (292 Kg)        |  |
| Rider Capacity                | 1, 2 or 3                |  |
| Fuel Capacity (incl. reserve) | 15.0 US gallons (56.5 L) |  |
| Reserve                       | 3.0 US gallons (11.4 L)  |  |
| Oil Capacity                  | 1.6 US gallons (4.5 L)   |  |
| Storage Capacity              | 33.8 US gallons (128 L)  |  |

| 00.0 00 gallorio (120 L                                 |  |  |
|---|--|--|
| Engine  |  |  |
| Two-stroke, twin-<br>cylinder Rotax <sup>®</sup> engine |  |  |
| 82mm x 68mm   |  |  |
| 718 cc / 85 hp  |  |  |
| 6.2:1   |  |  |
| Rotary valve  |  |  |
| (1) Mikuni BN 40-38                                     |  |  |
| Variable Rate Oil Injection                             |  |  |
| Water, open system                                      |  |  |
|   |  |  |

Regular unleaded

| Drive Unit                   |  |  |
|------------------------------|--|--|
| Propulsion system            | Bombardier Formula water jet pump                |  |
| Jet pump                     | Comp / alum, axial flow, single stage, large hub |  |
| Transmission                 | Direct drive, forward / neutral / reverse        |  |
| Impeller                     | Stainless steel                                  |  |
| Electrical                   |  |  |
| Ignition                     | Digital CDI                                      |  |
| Starter                      | Electric   |  |
| Battery                      | 12 volt  |  |
| Hull                         |  |  |
| Туре                         | Semi-V,<br>fiberglass reinforced                 |  |
| Color                        | Sonoran Sand                                     |  |
| Equipment                    |  |  |
| Fuel / Oil gauge (Analog)    | STD  |  |
| D.E.S.S. <sup>™</sup>        | STD  |  |
| O.P.A.S. <sup>™</sup> system | STD  |  |
| LE Package (STD)             |  |  |

Mirrors

Footwell mats

Fuel type

Speedometer (Analog)

Reboarding step